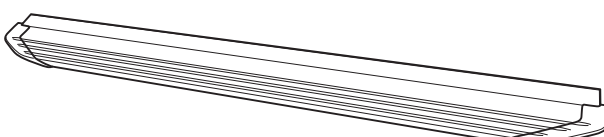
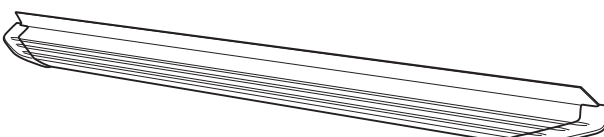
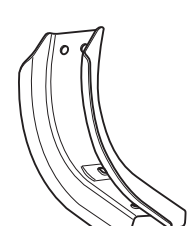
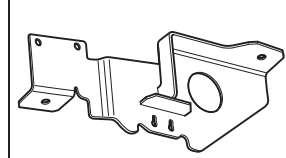
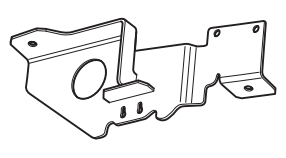
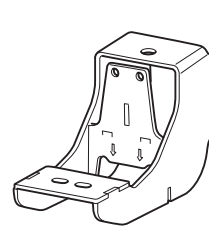
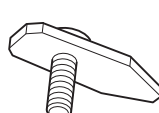
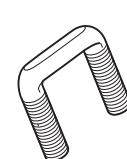


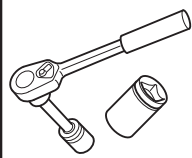
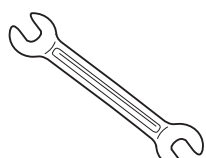
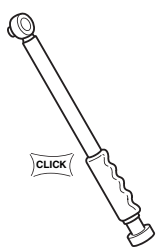
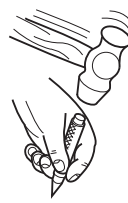
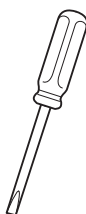
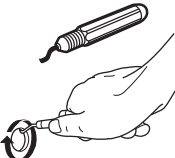
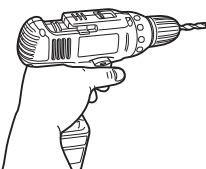
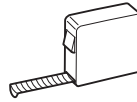
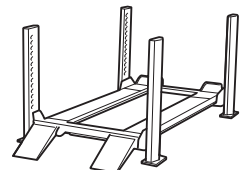
Side Steps INSTALLATION INSTRUCTIONS NX

Model year As from 2014/07
Vehicle code **Z1**-AW****
Part number PZQ44-42100

Revision Record

Rev. No.	Date	Page	Picture	Update	New	Deleted
1	06.02.15	2, 4, 9, 15-17	2, 15, 17, 29, 30, 33	X		
2	21.08.15	3, 4, 10, 11, 16	3, 16-19, 31	X		
3	26.06.17	1, 3, 4, 6, 7, 9, 11, 12, 13, 15-18	1-3, 7, 10, 15, 19, 21, 22, 27, 28, 31, 33	X		
4	06.11.17	1-4, 8, 10, 11, 14-17, 18	1-3, 10, 16-19, 22, 24, 27, 29-32	X		
4	06.11.17	7, 13	9, 21		X	
Rev. No.	Date	Page	Step	Remarks		
	25.03.20	3 -18	3 -33	Updated Sequence and Tool sizes		
	25.03.20	19	34	New		
	07.12.20	1		New part number added		
	07.12.20	3		New drilling tool added		
	07.12.20	4, 5	3, 4	New detail for dirt removal		
	07.12.20	11, 17	17, 29	New drilling tool and detail for hole positioning added		
	01.02.21	4, 12, 18	17, 29	Tool size updated		
	03.03.21	1, 3		Part number removed		
	03.03.21	4	1	Opening doors removed		
	03.03.21	12, 19	17, 30	Drilling tool added		
	03.03.21	16, 19, 22	25, 30, 37	Warning added		
	03.03.21	17	26	Step added		
	03.03.21	23	C/S	Check added		

Side steps PZQ44-42100							8
A RHS PZQ44-4210R		B LHS PZQ44-4210L					
							
1x		1x					
C	D	E	F	G			
							
2x	1x	1x	2x	4x			
PZQ44-4210K							
H	J	K	L	M	N	O	
							
4x	4x	4x	2x	2x	10x	4x	
P	Q	R	S	T	U	V	
							
4x	4x	2x	8x	8x	1x	1x	

7 cobalt drill bits  Ø 5 mm Ø 8 mm	6 7  Ø 8 mm	 10, 13, 17mm	 10, 13, 17 mm	 CLICK		
						
  A:PRIMER B:ACTIVATOR	A:DuPont® refinish etching primer B:DuPont® refinish activator or A:Standex® Etching Adhesion Primer 020 16167 B:Standex® Etching Adhesion Activator 020 16168	 WAX T6240 Cavity Wax	 SURFACE CLEANER 5 AIM 003-517-*	 CUTTING OIL		

Material Safety Data Sheet




Technical Data Sheet

40°C

18°C



X

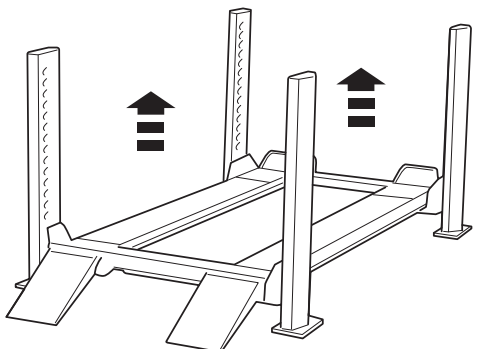
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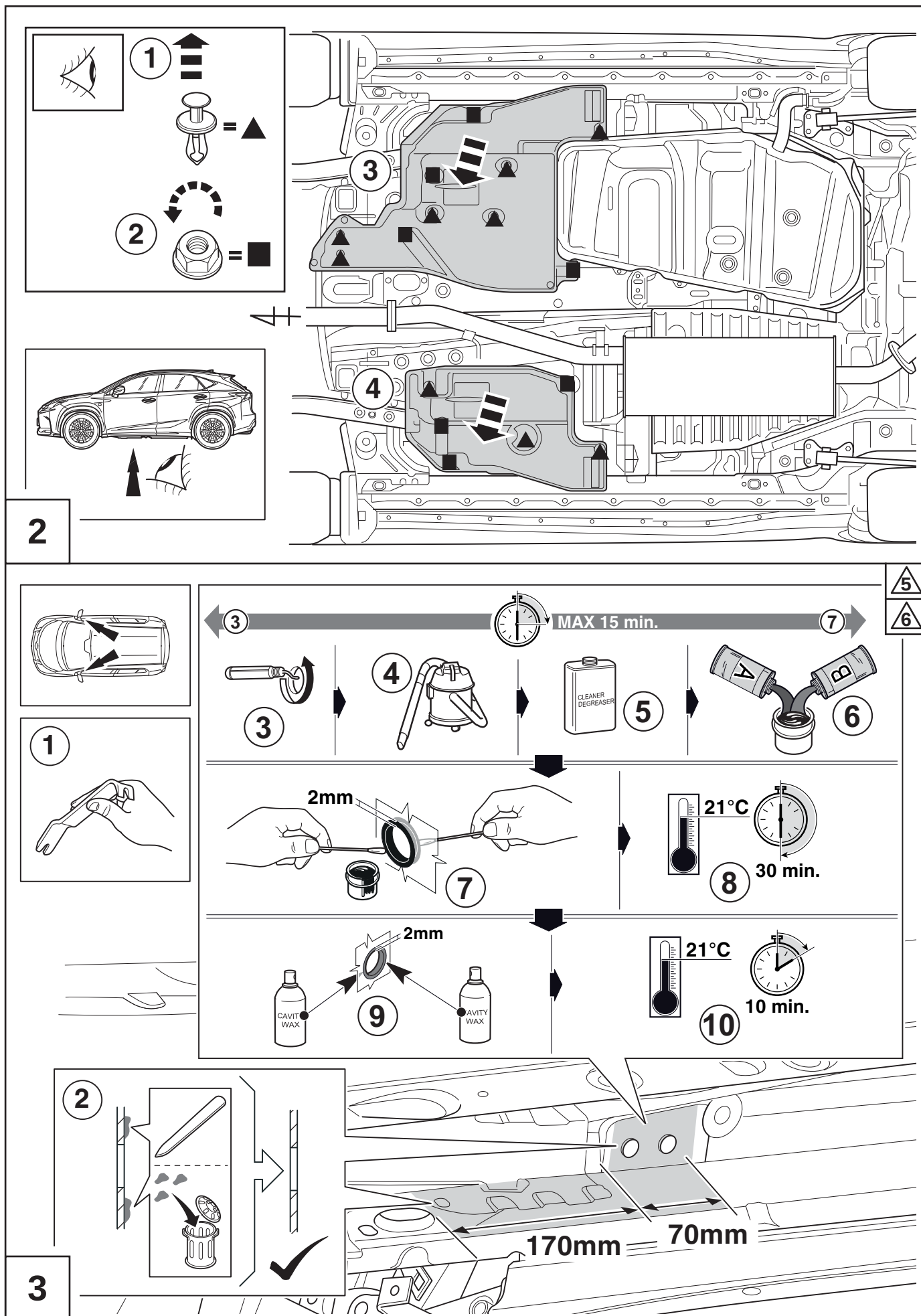
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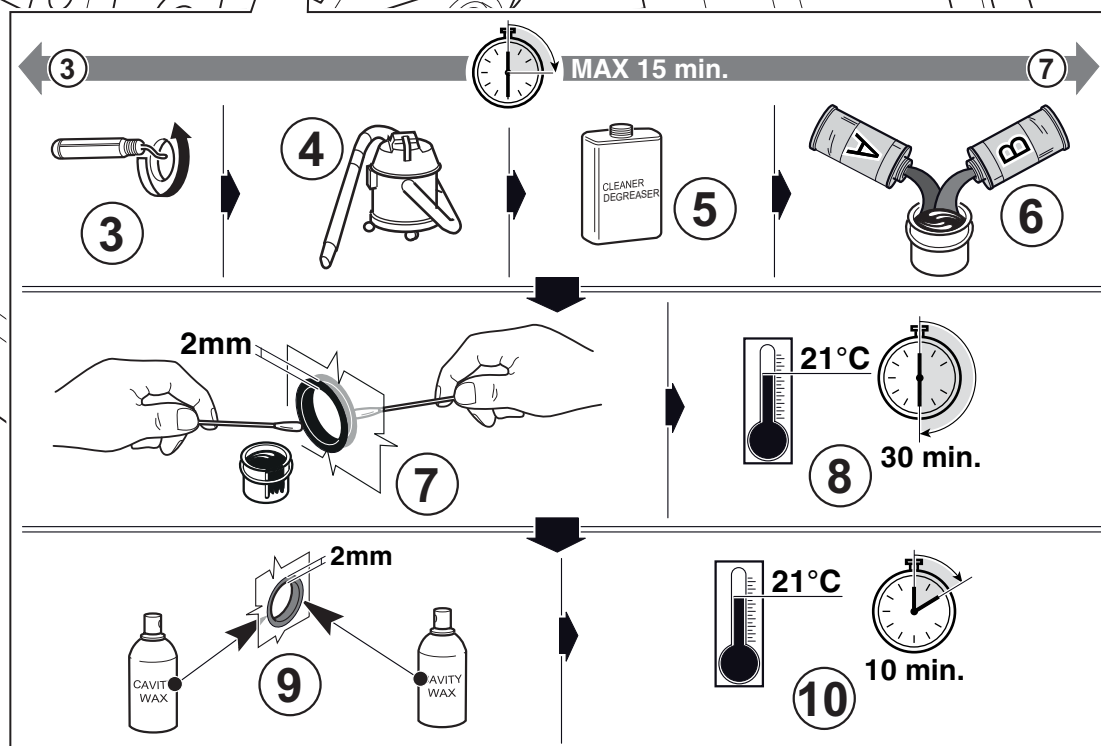
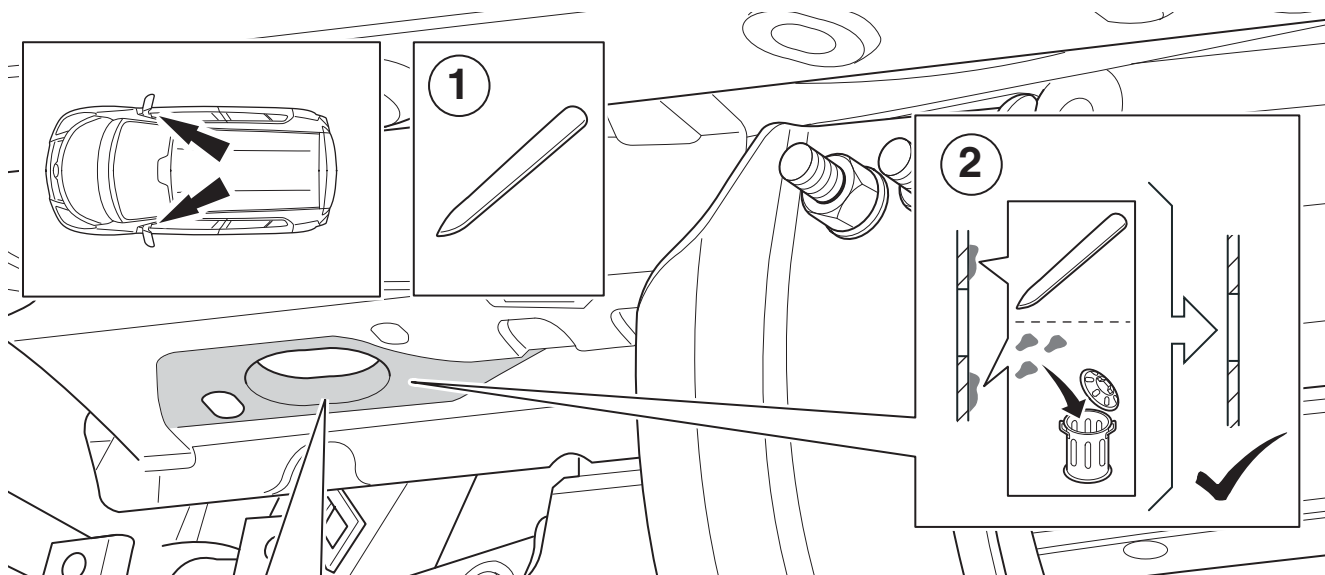
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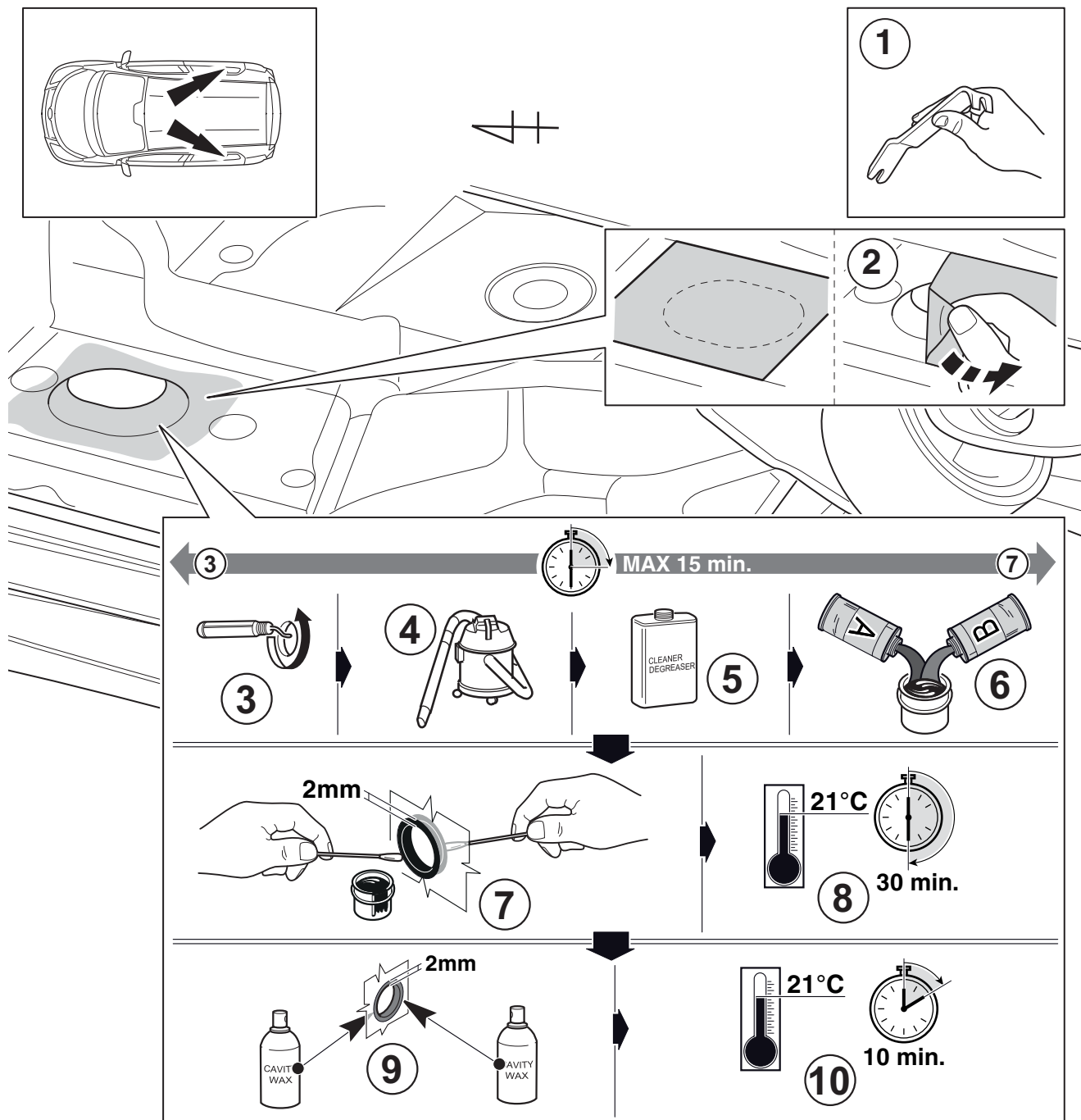
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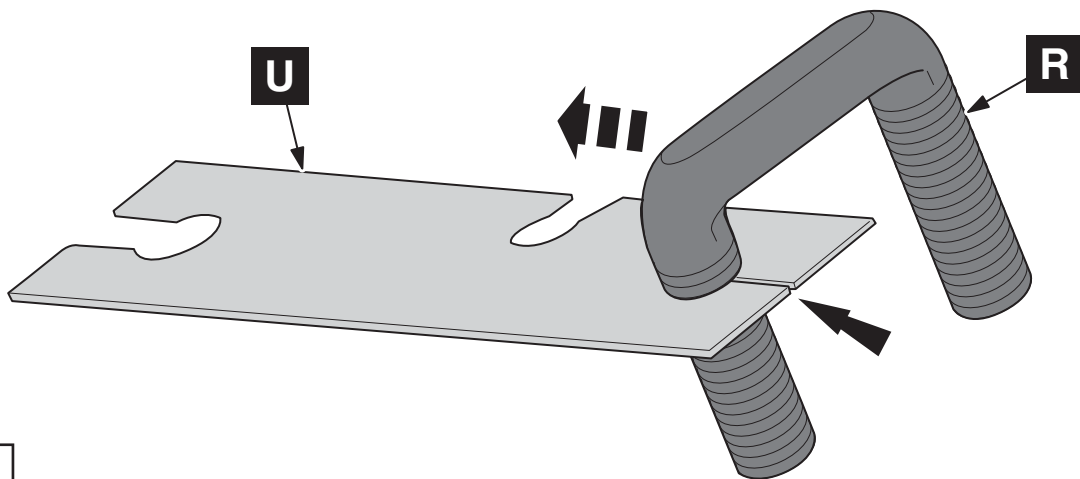


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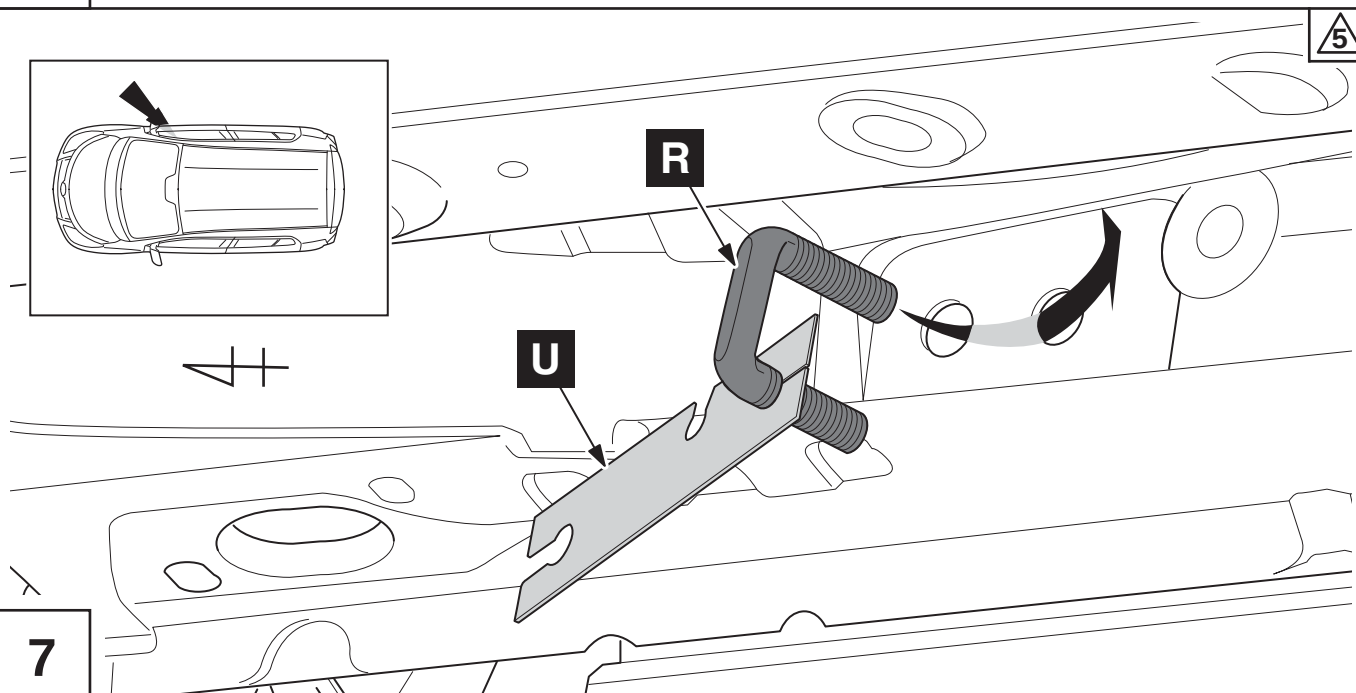




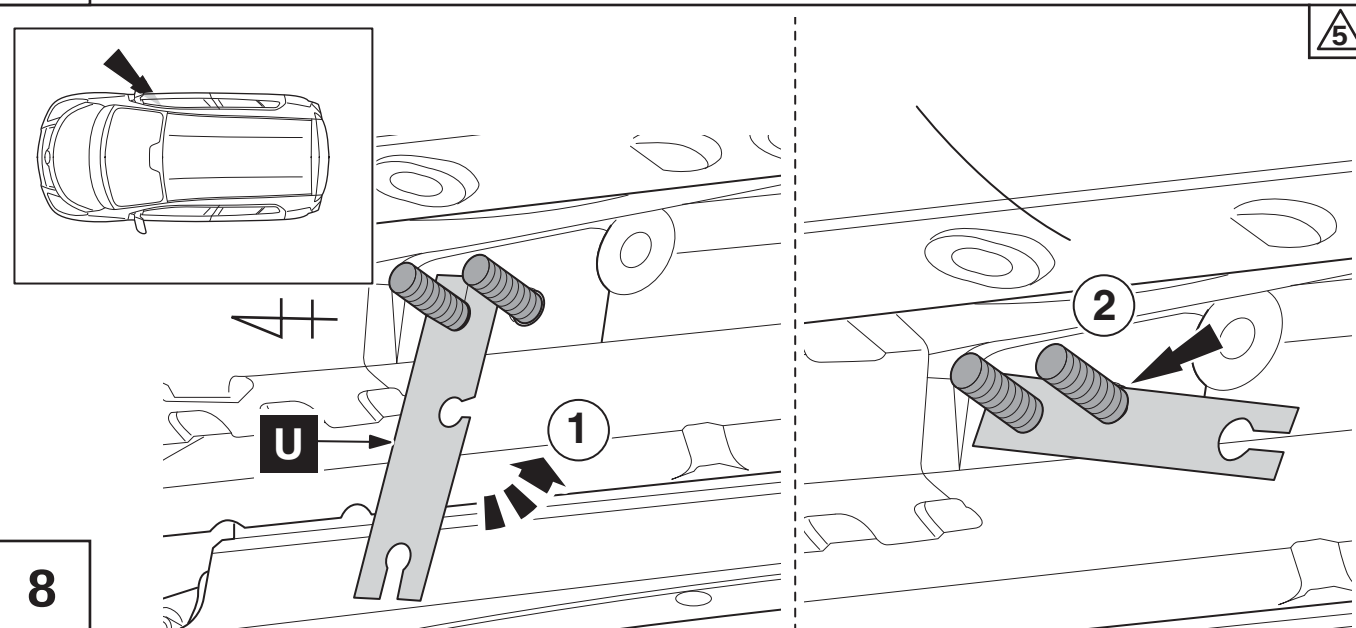




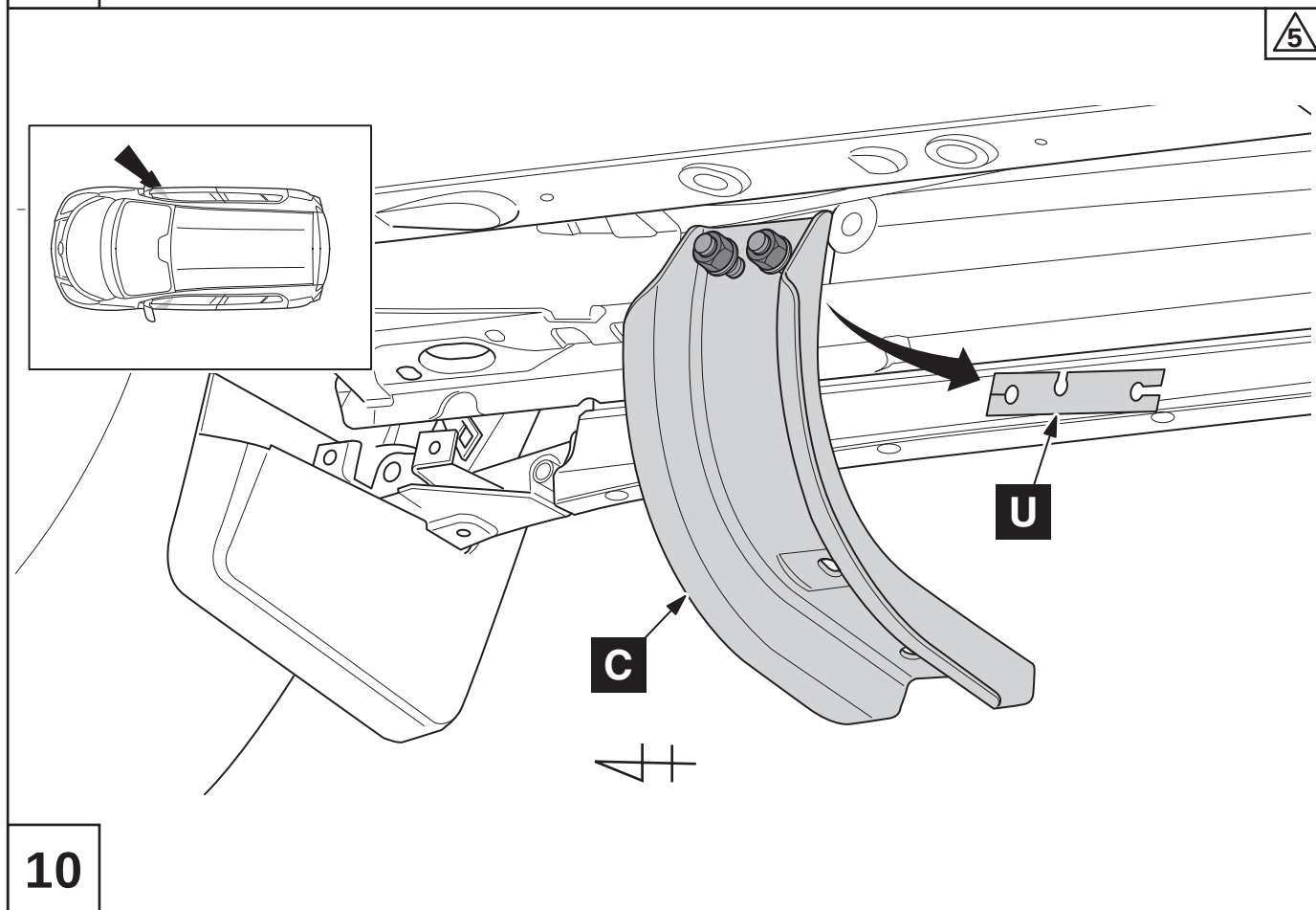
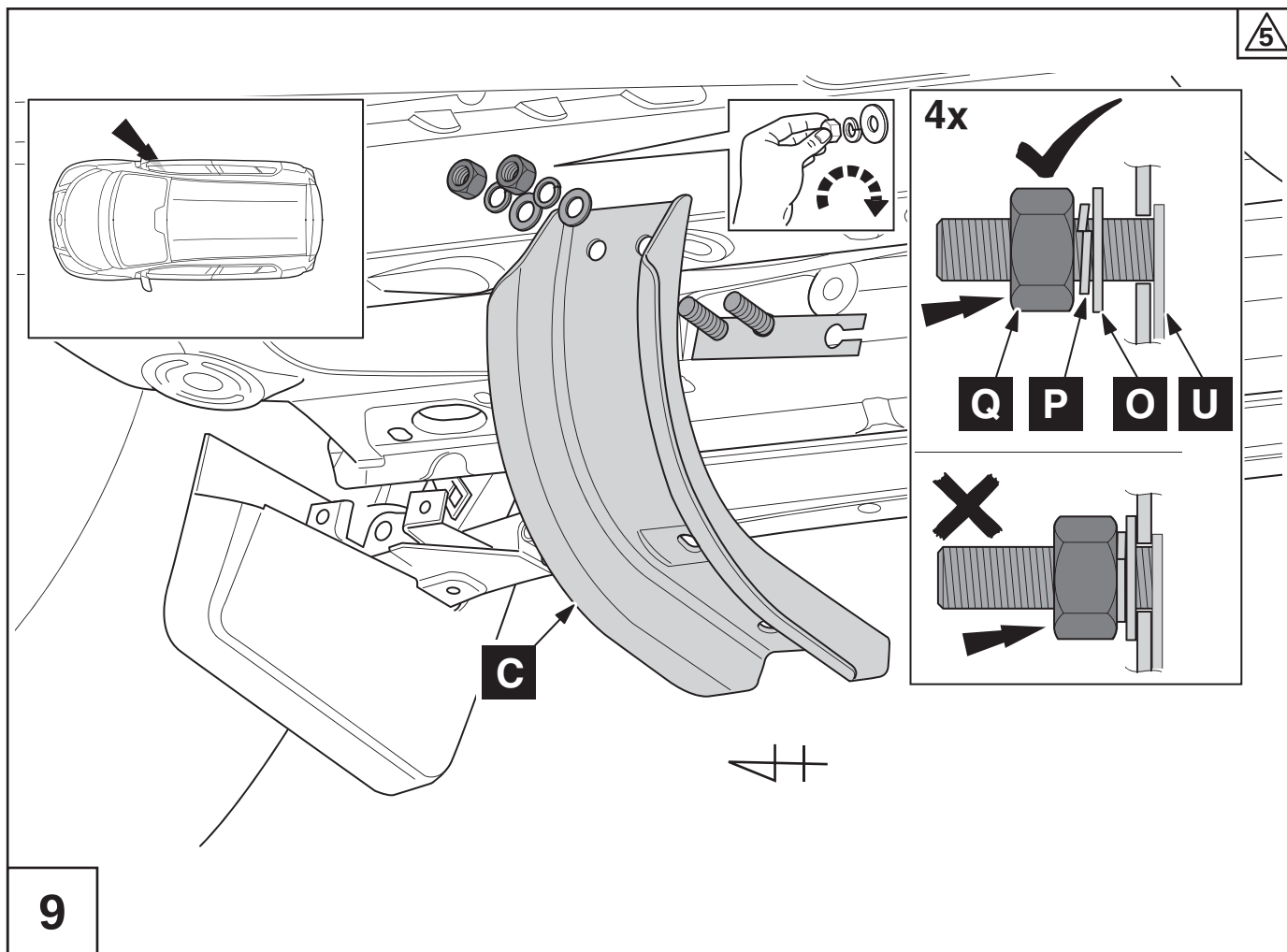
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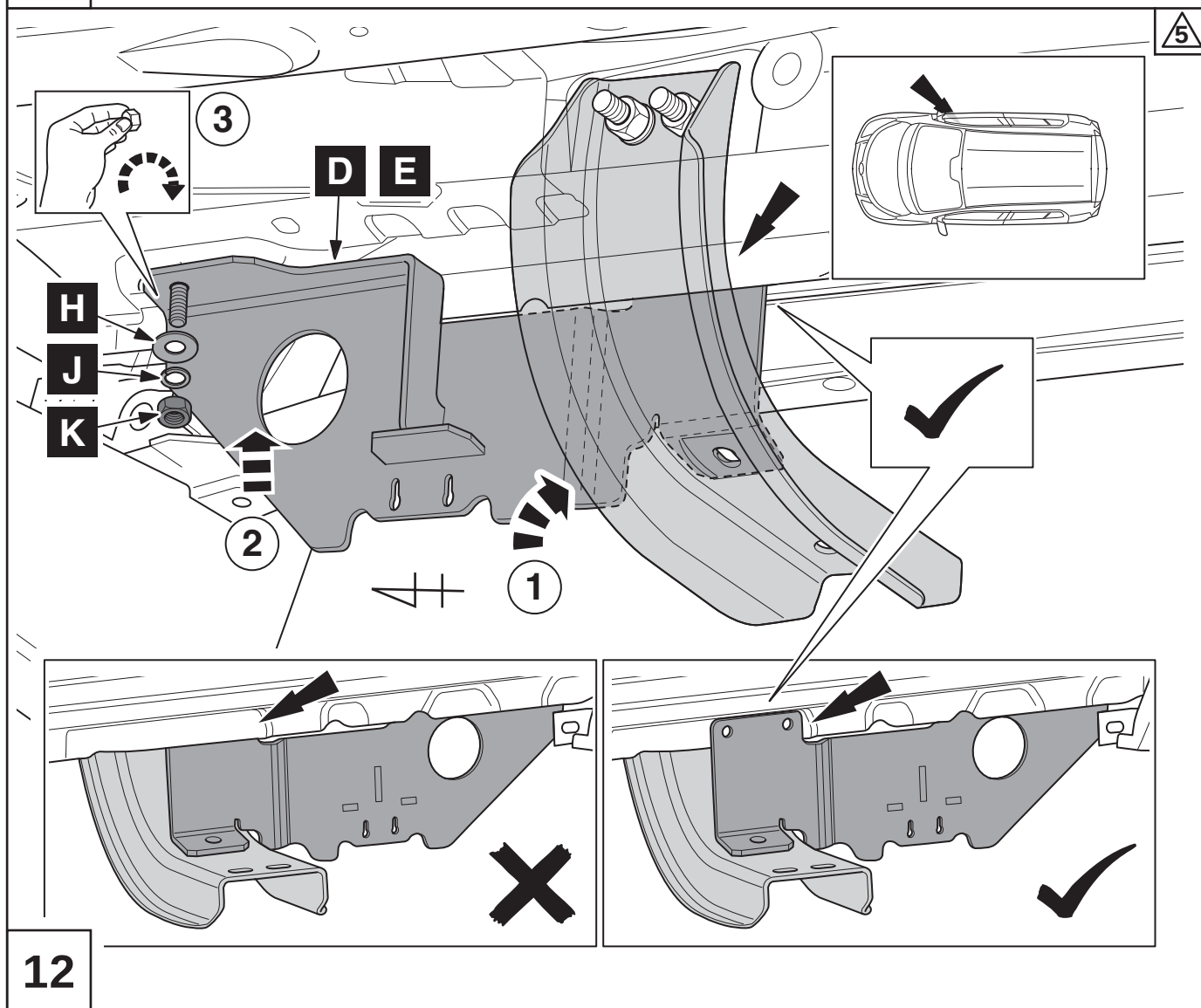
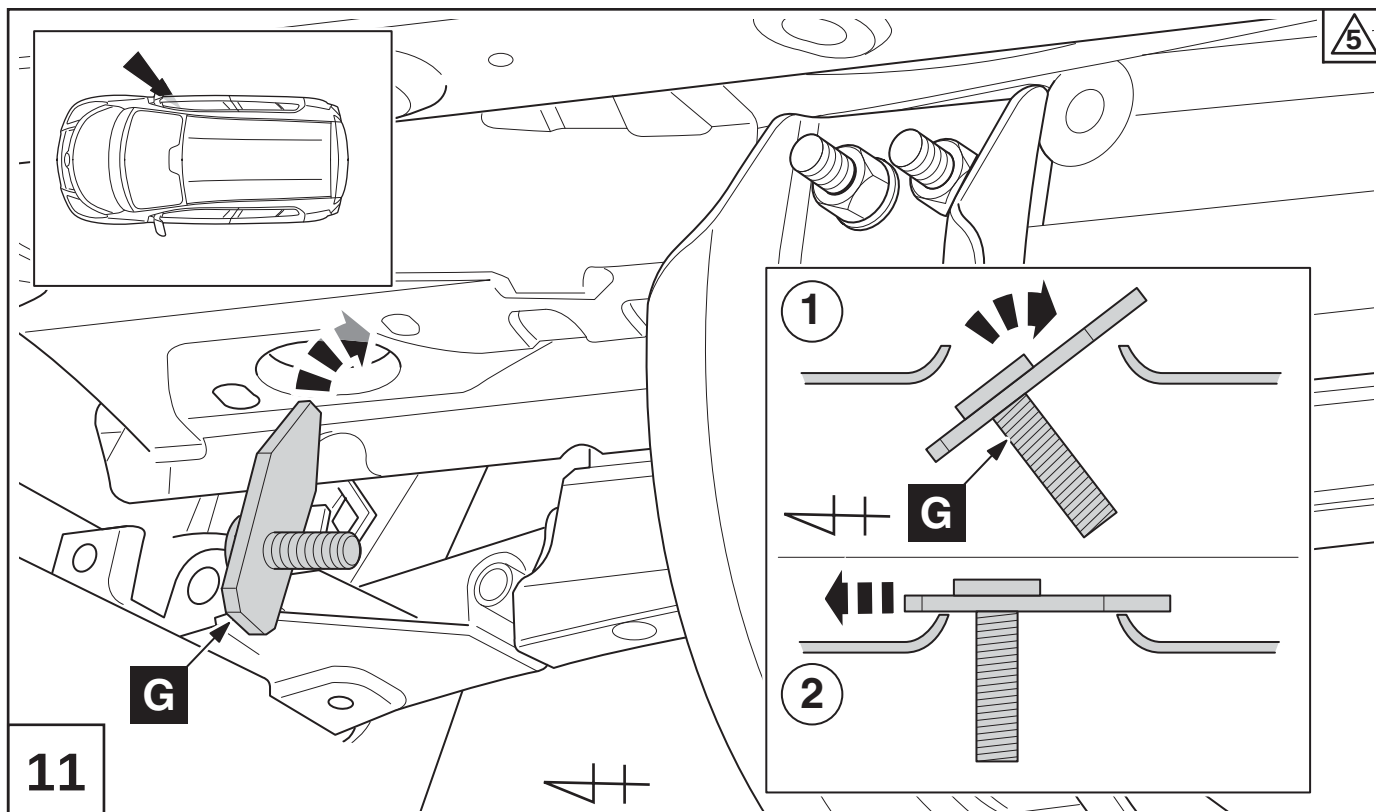


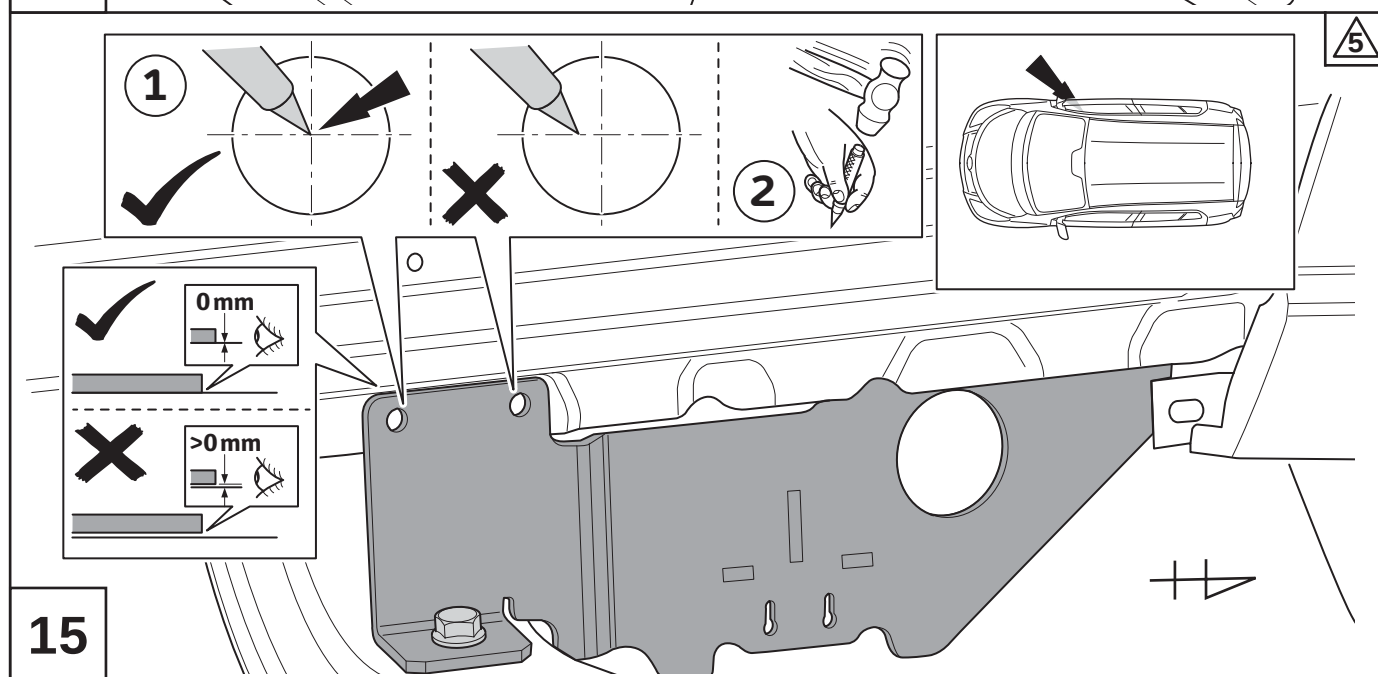
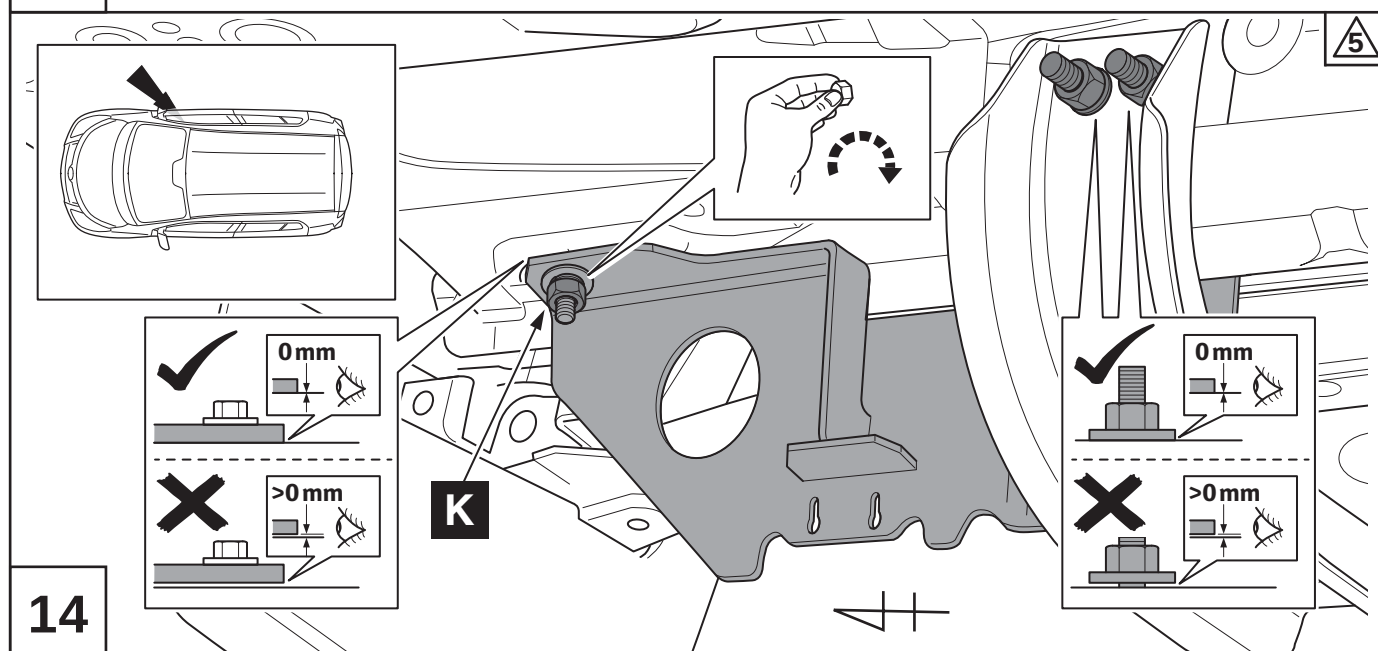
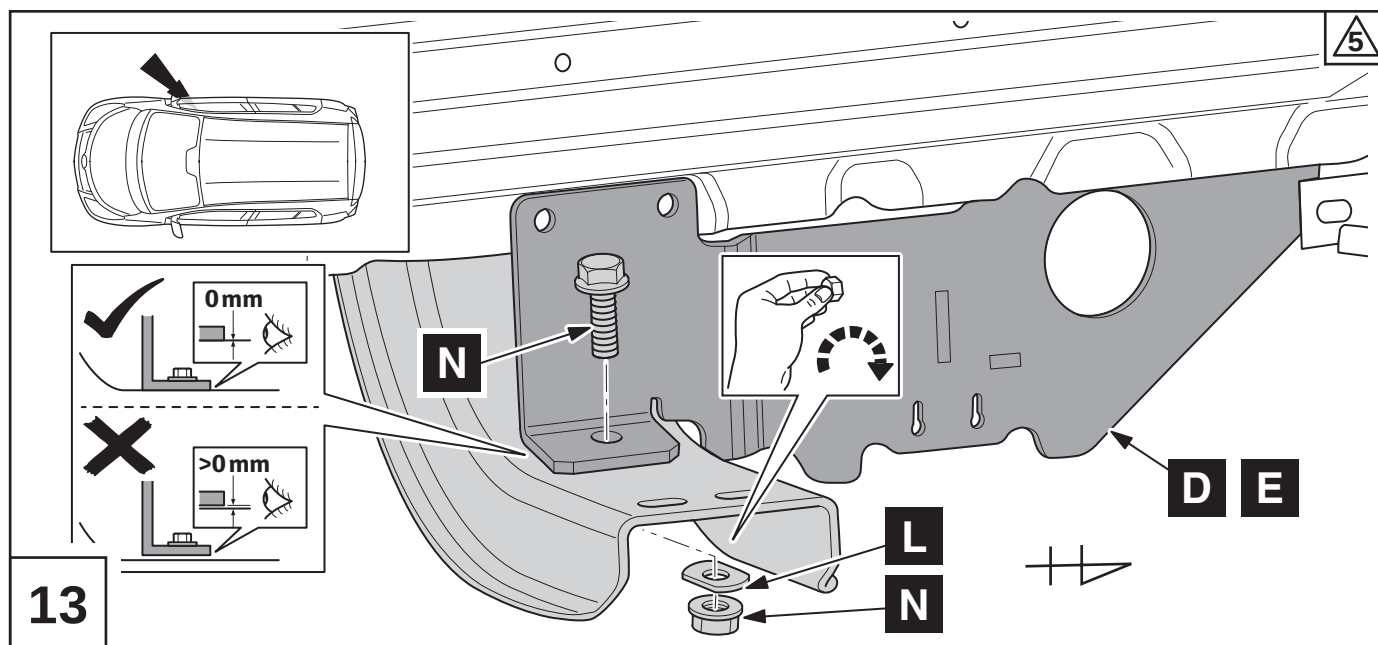
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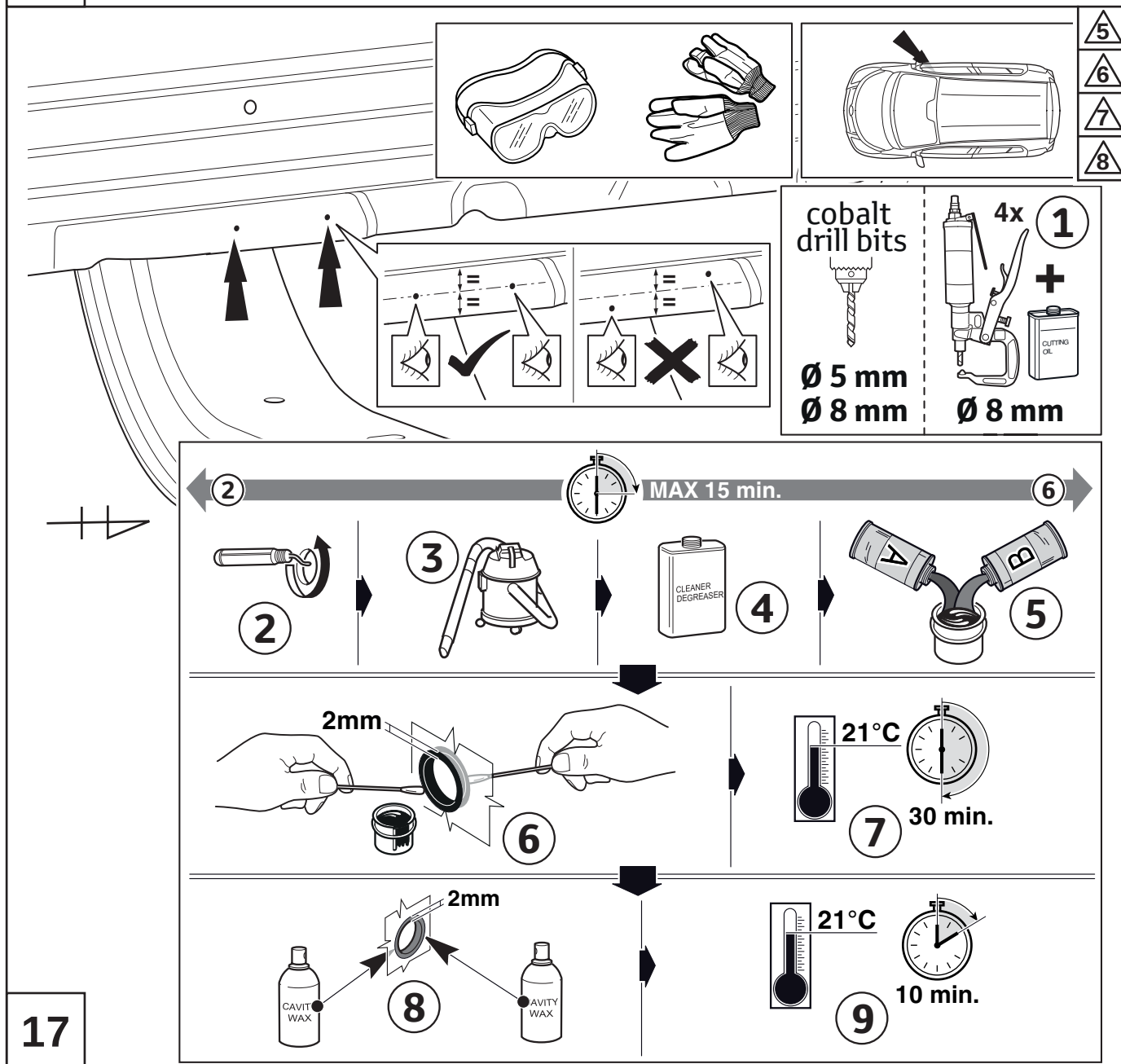
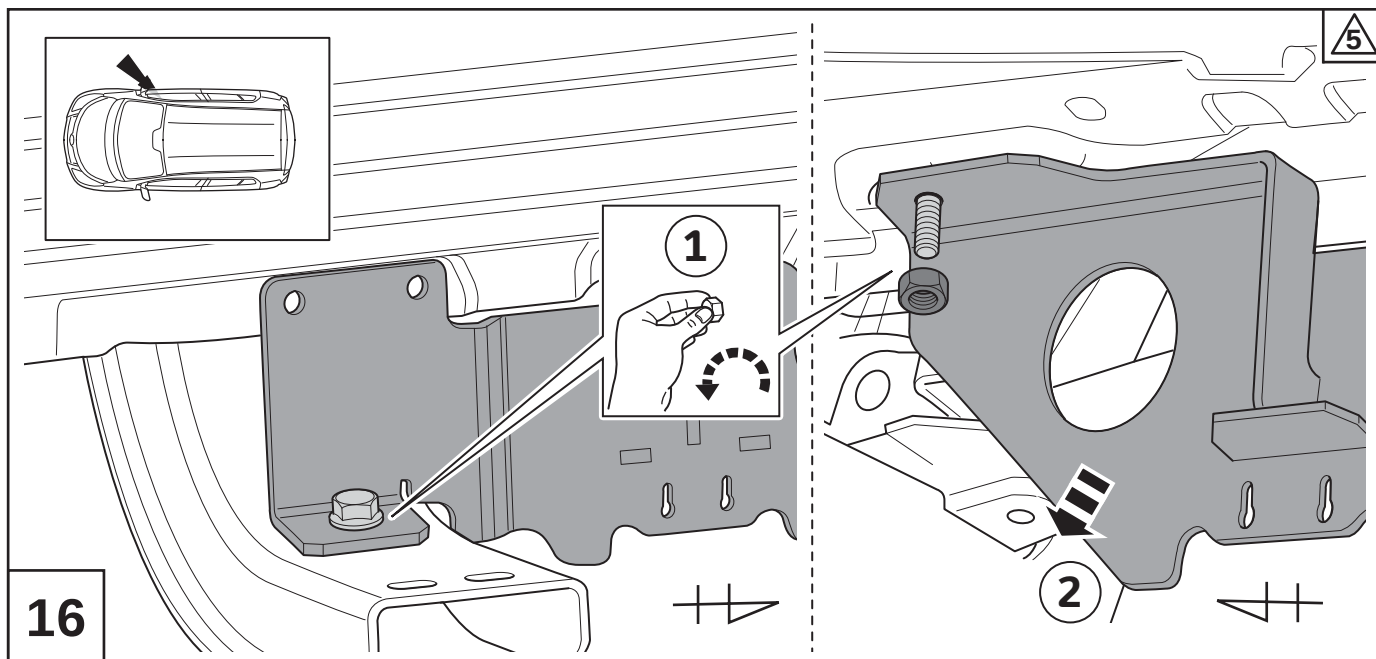


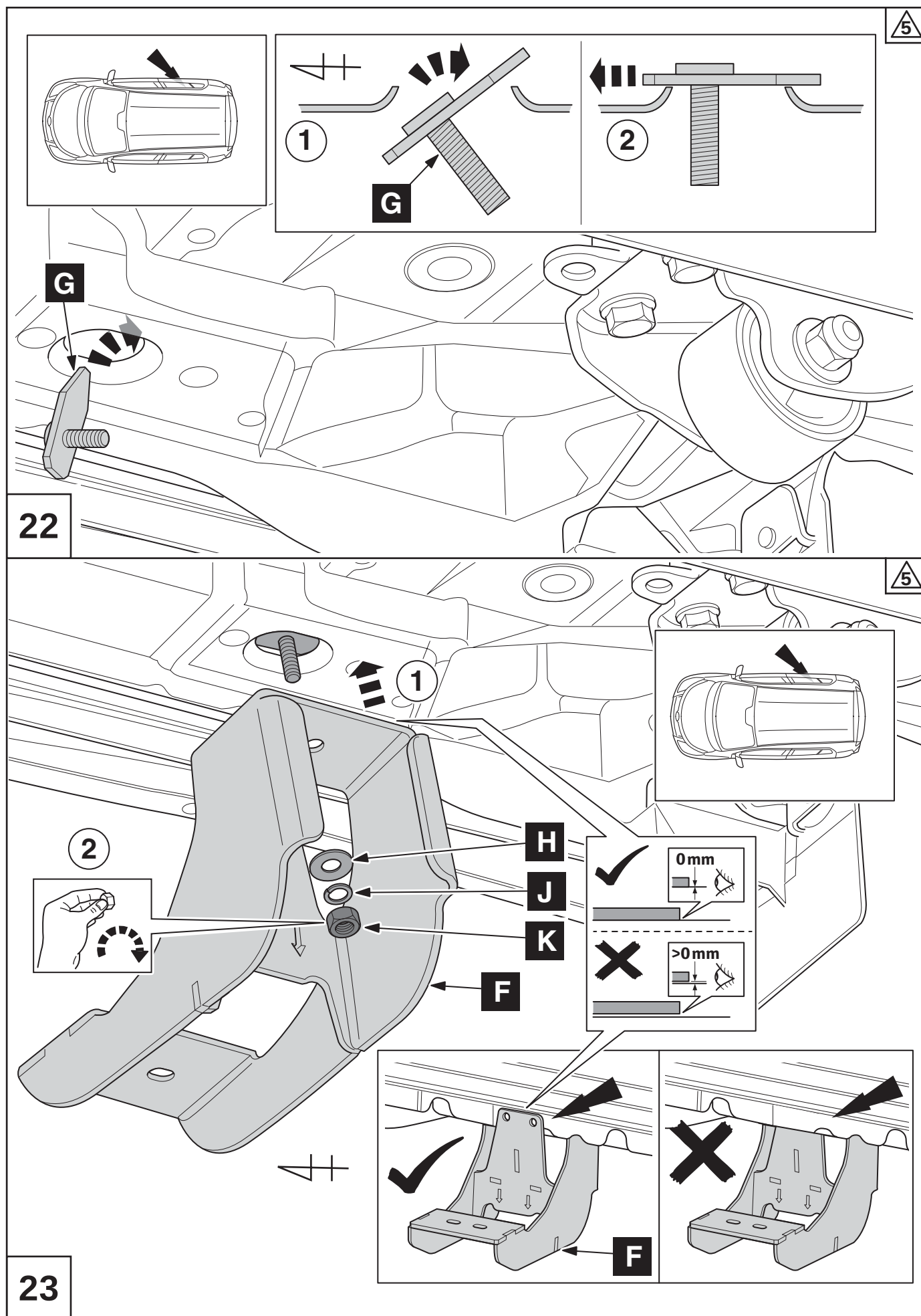
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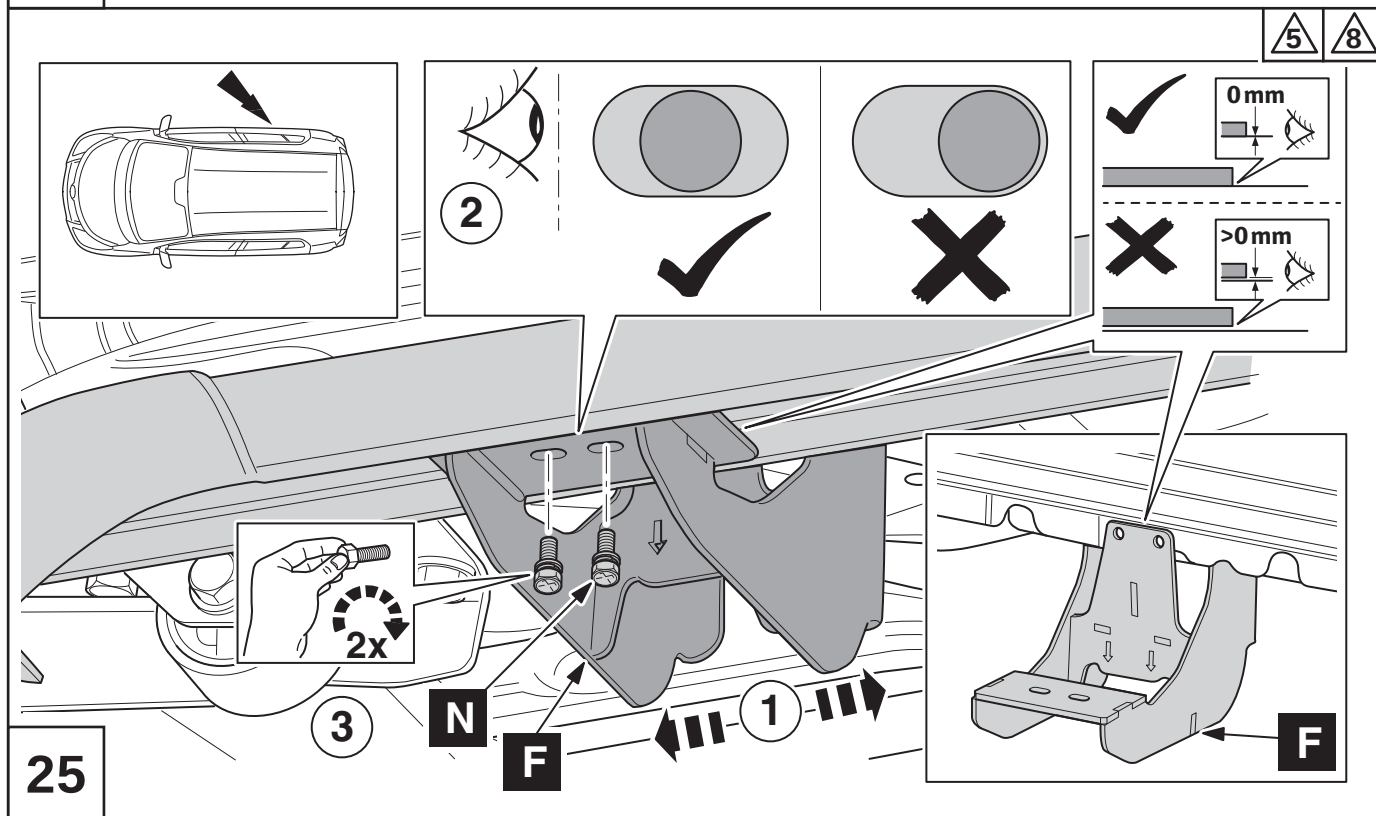
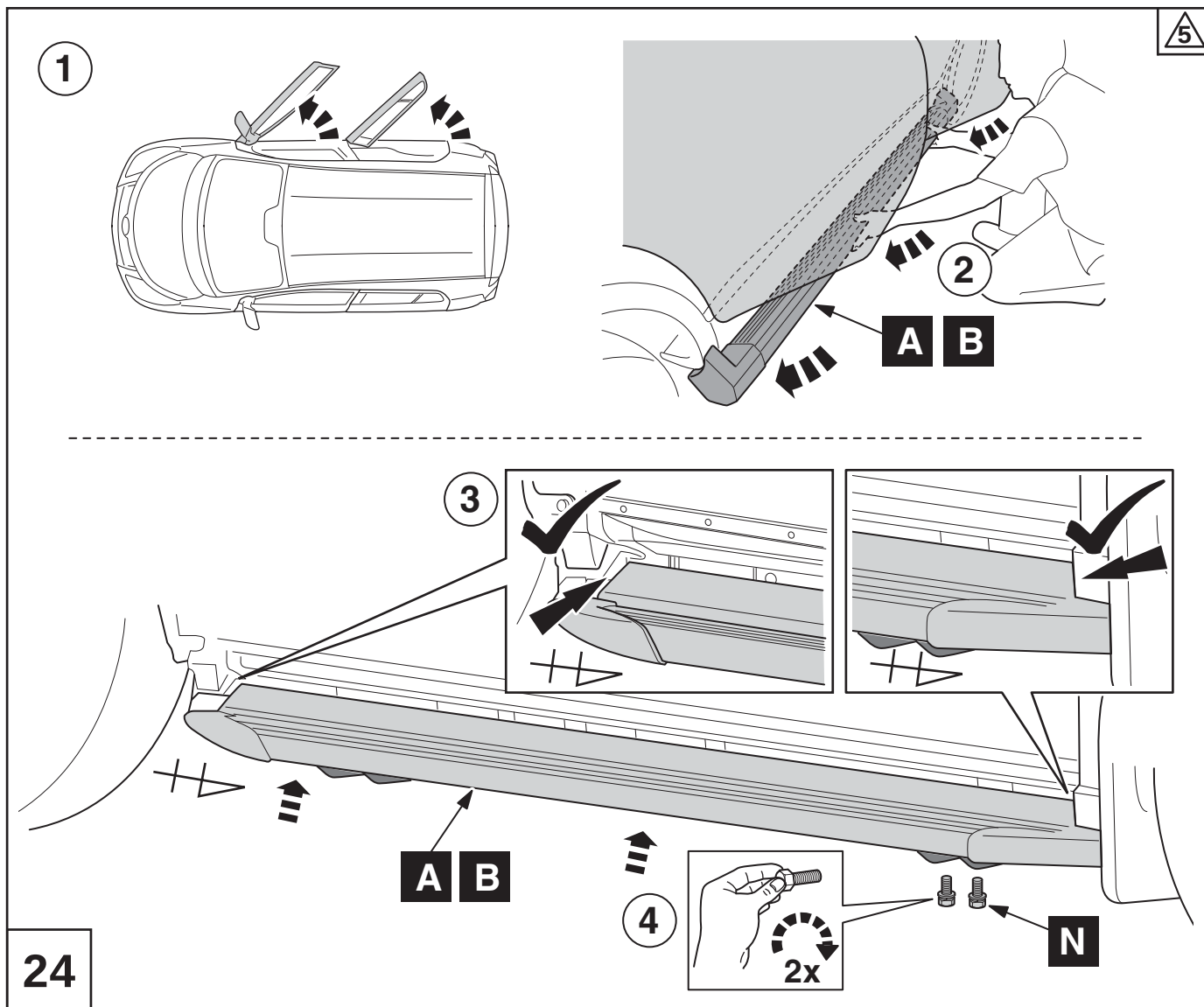


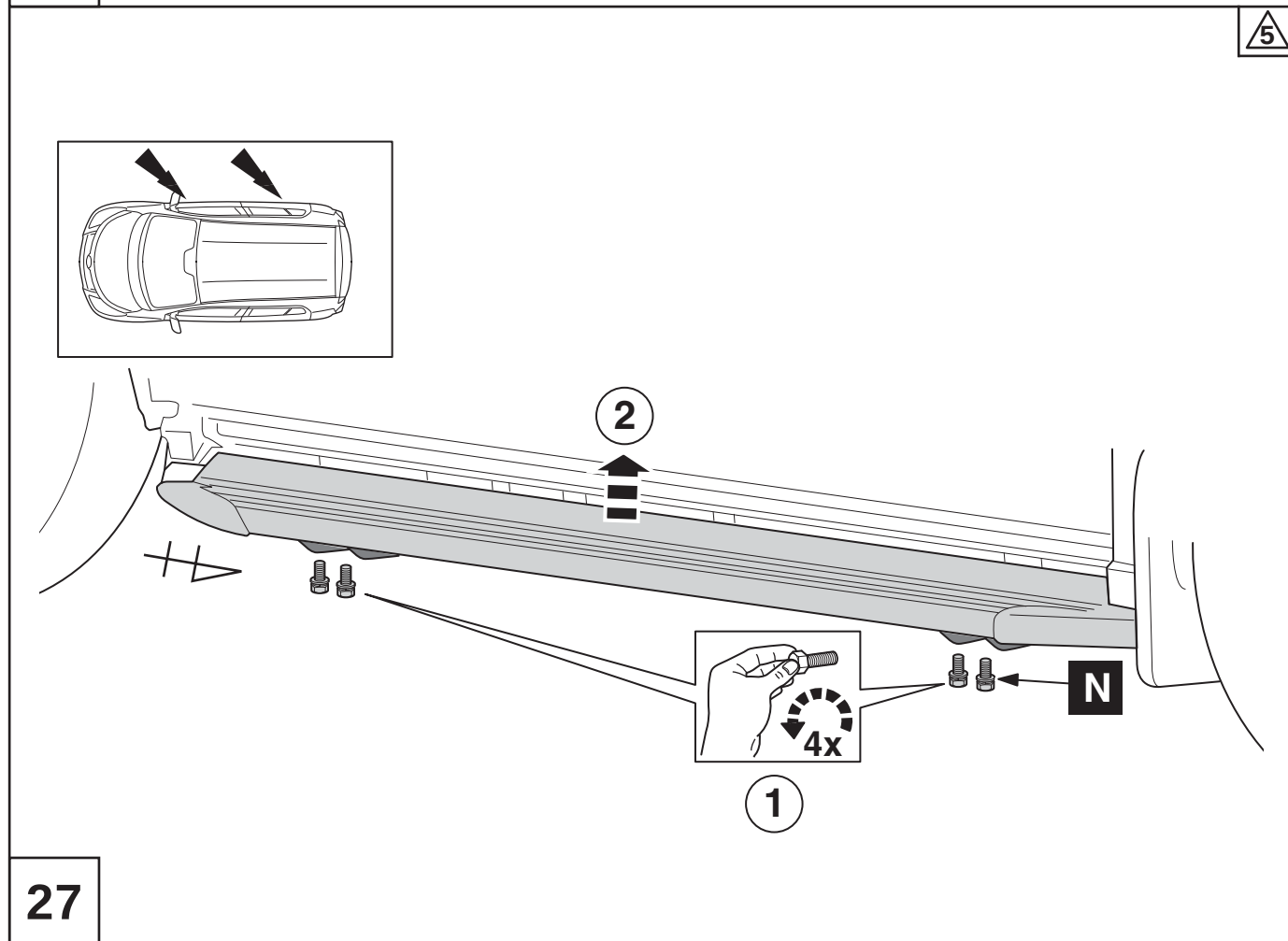
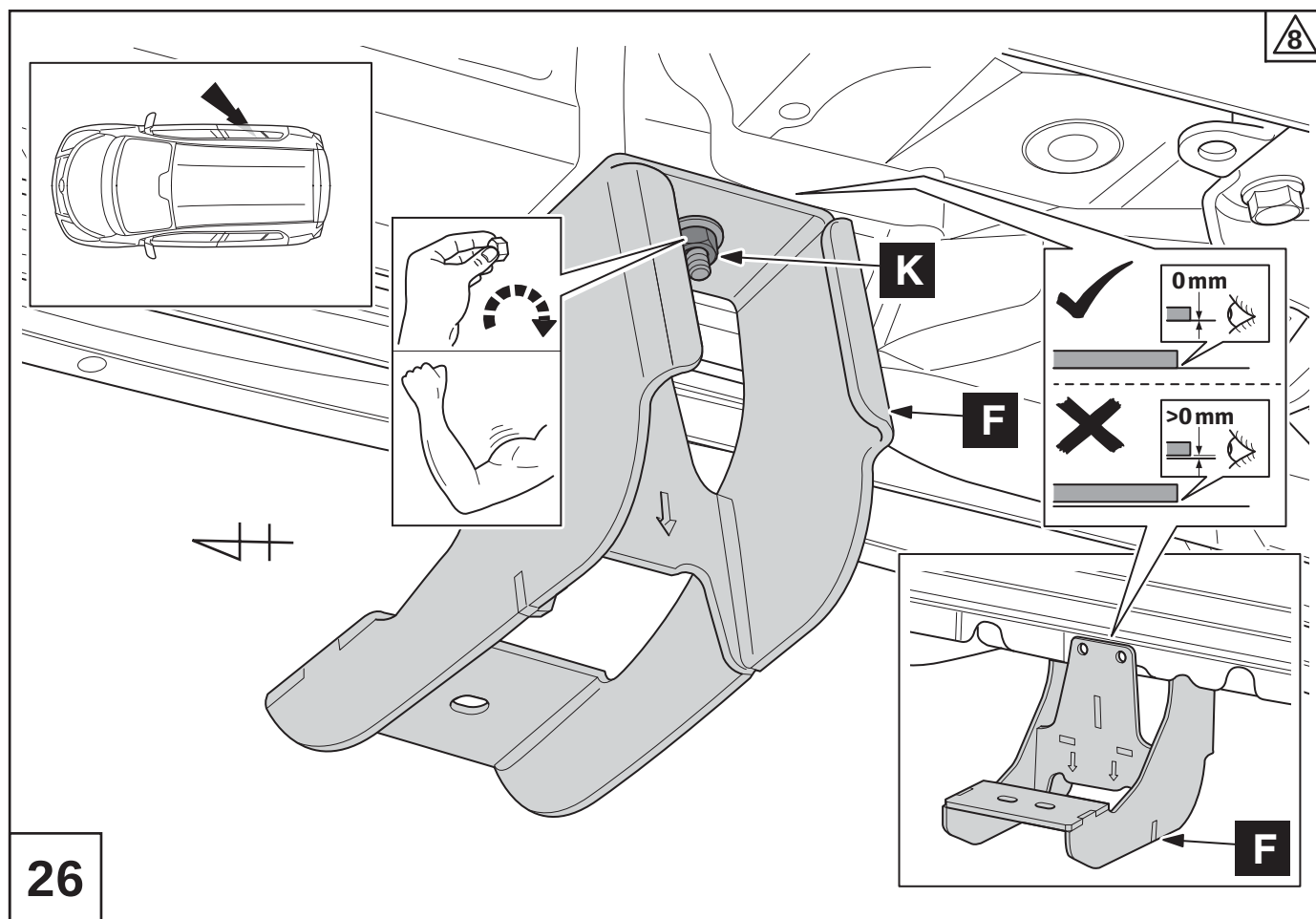




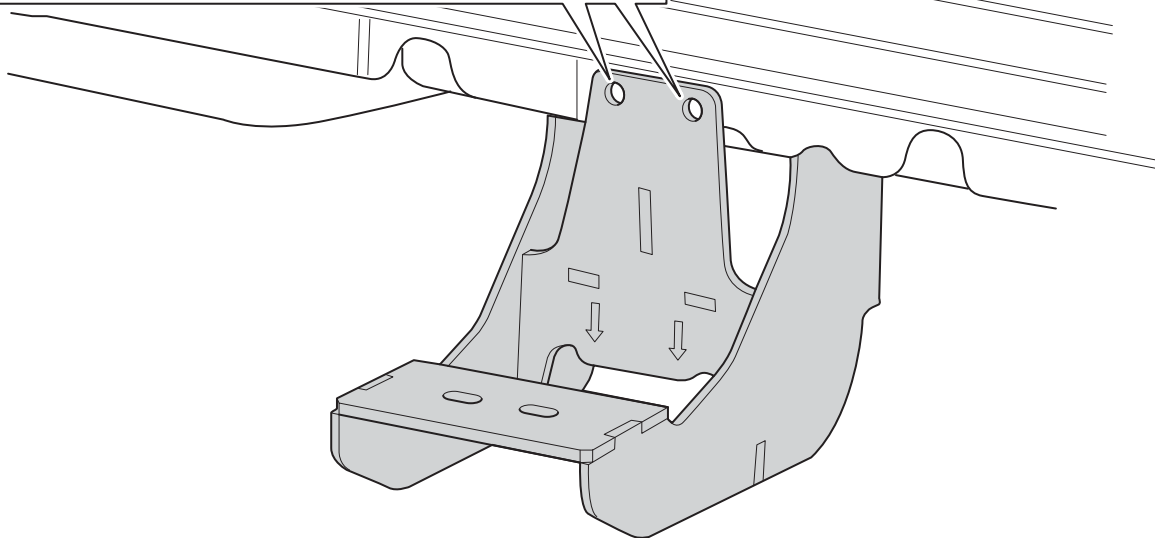
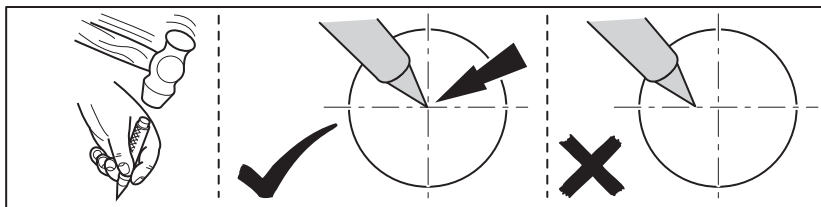
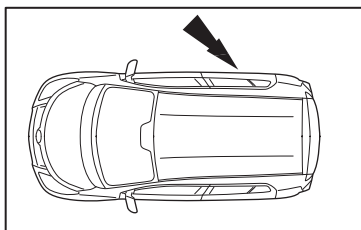






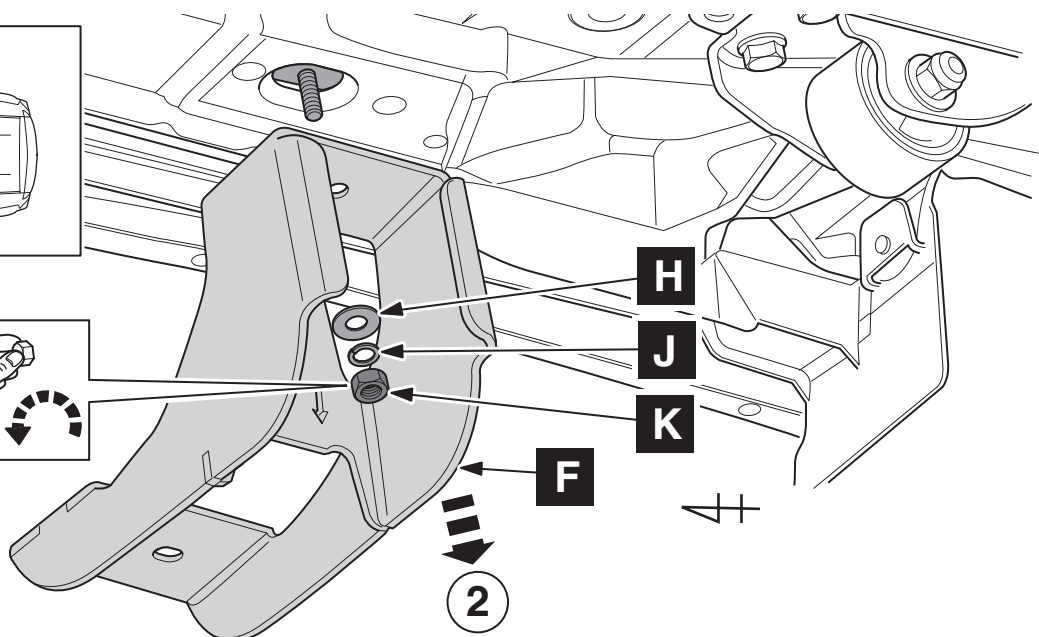
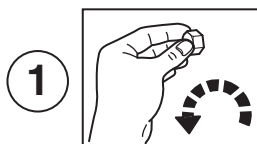
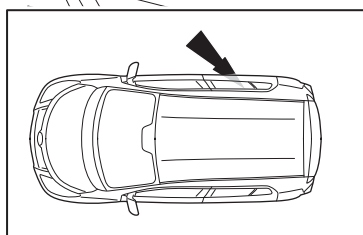


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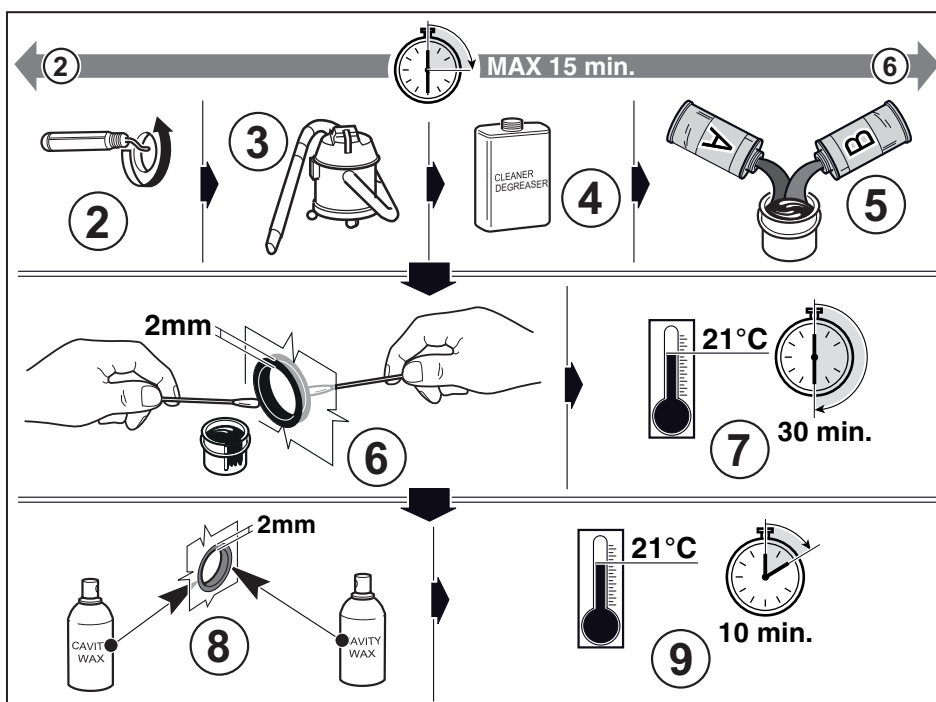
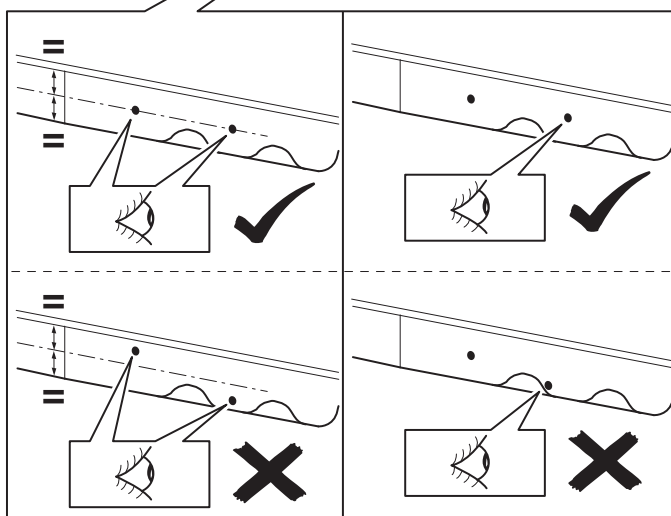
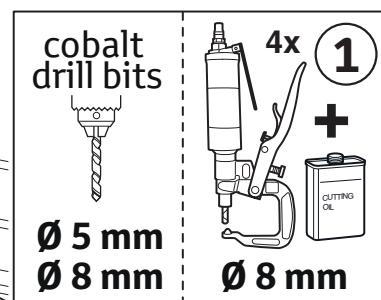
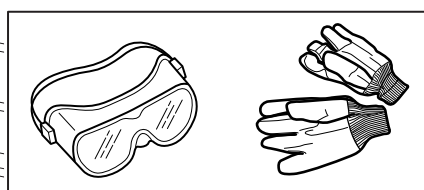
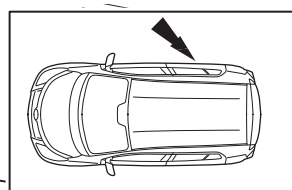


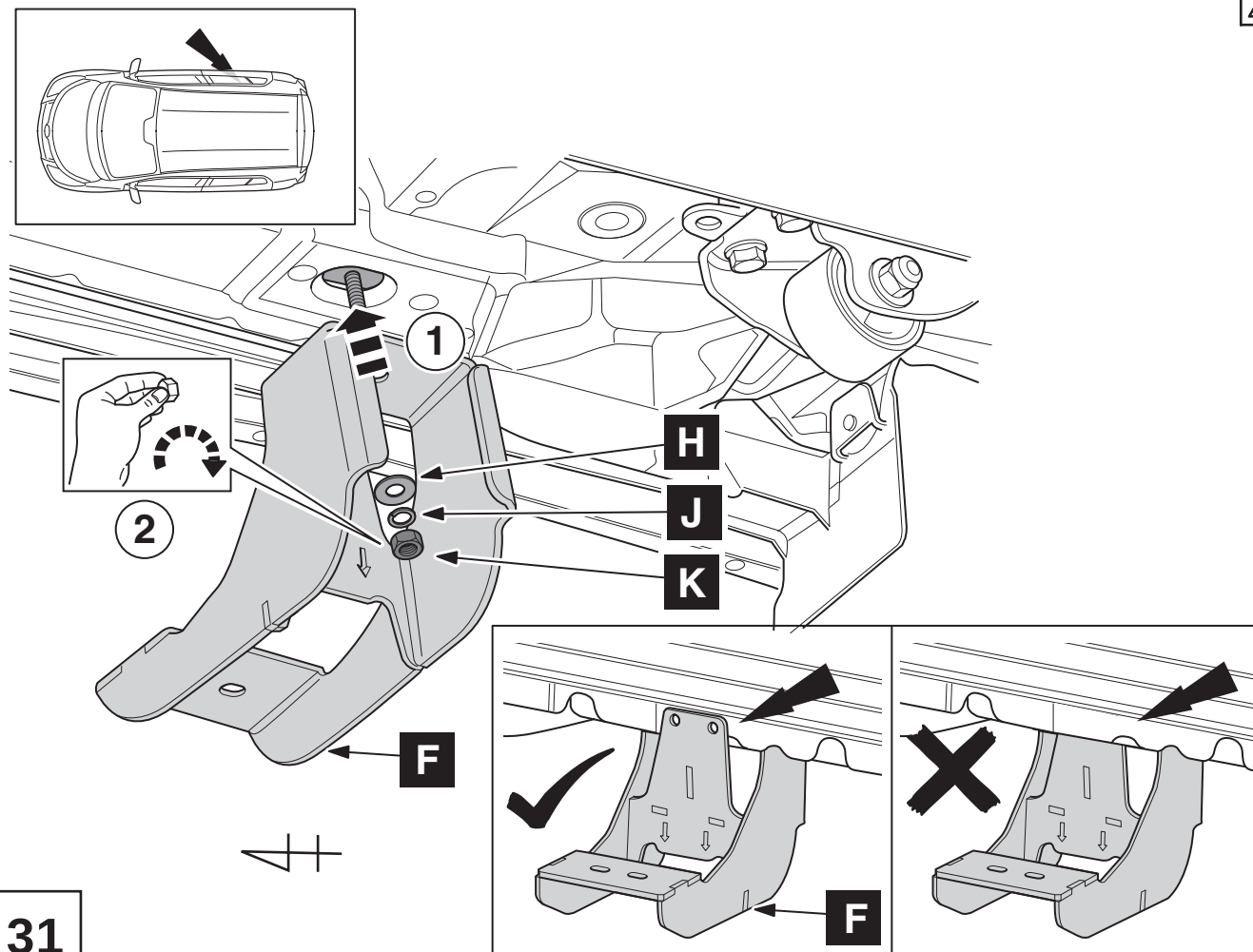
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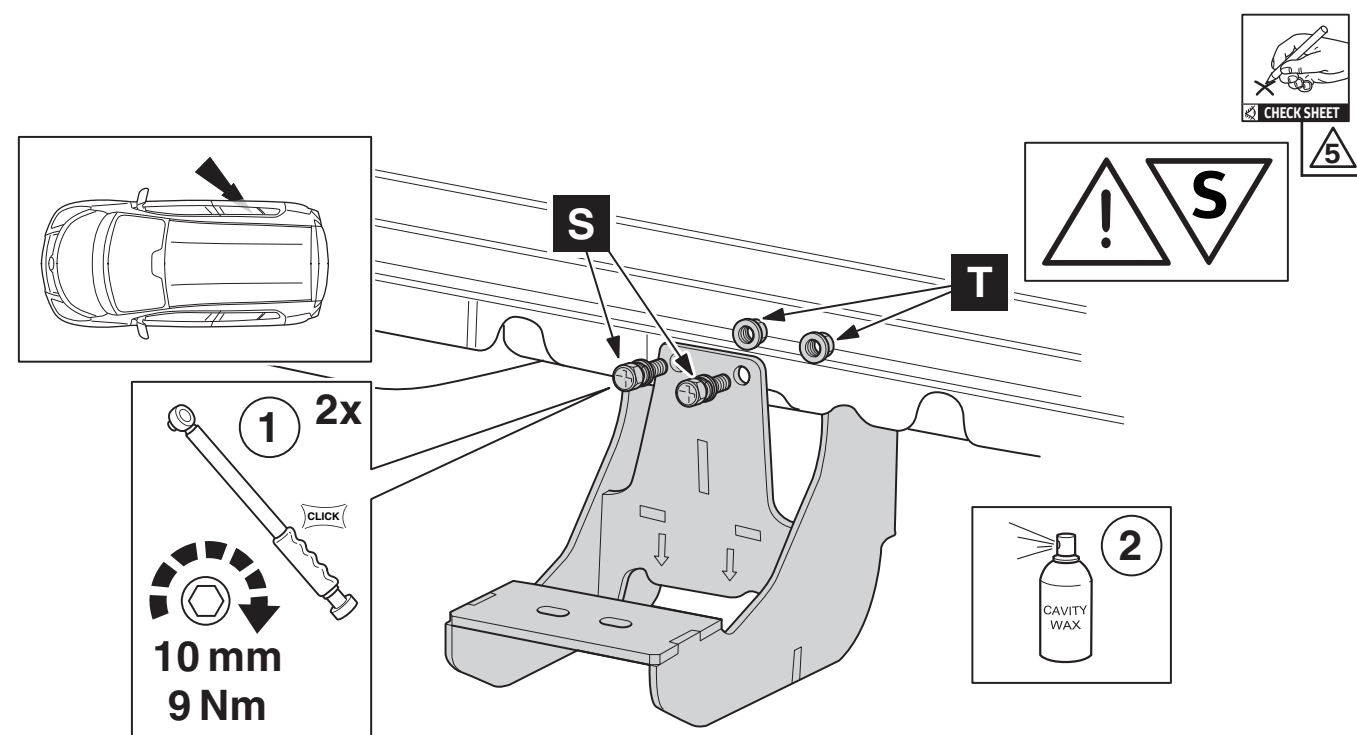


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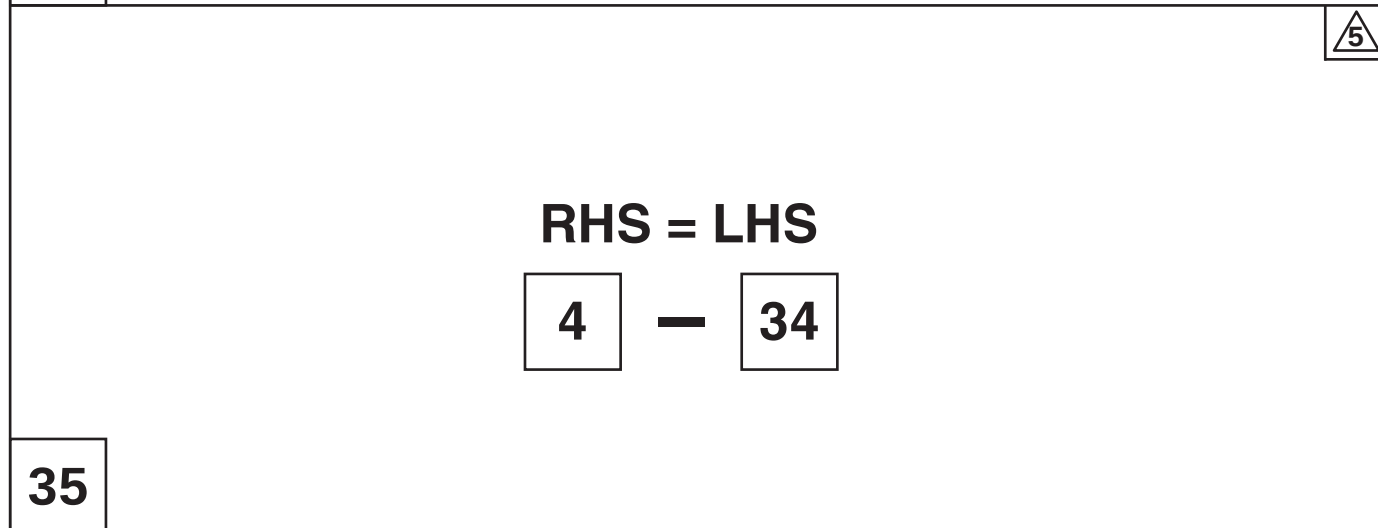
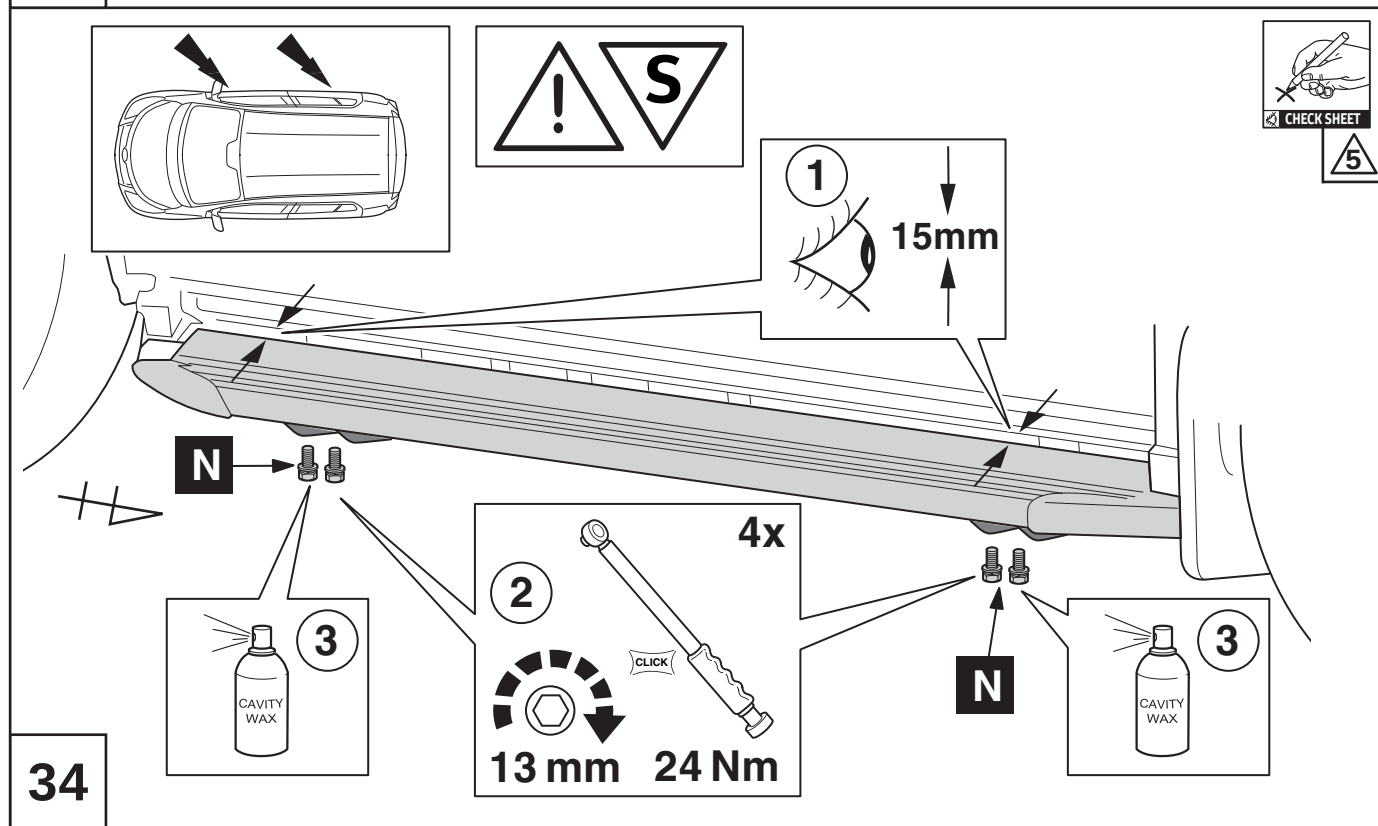
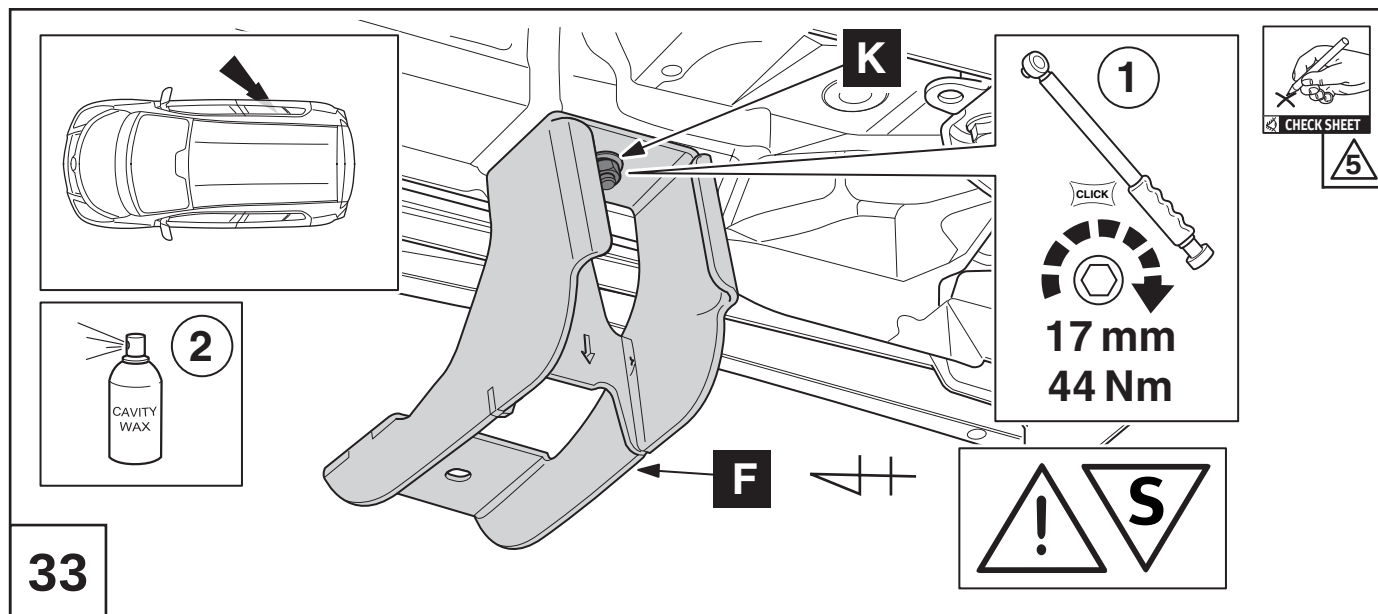


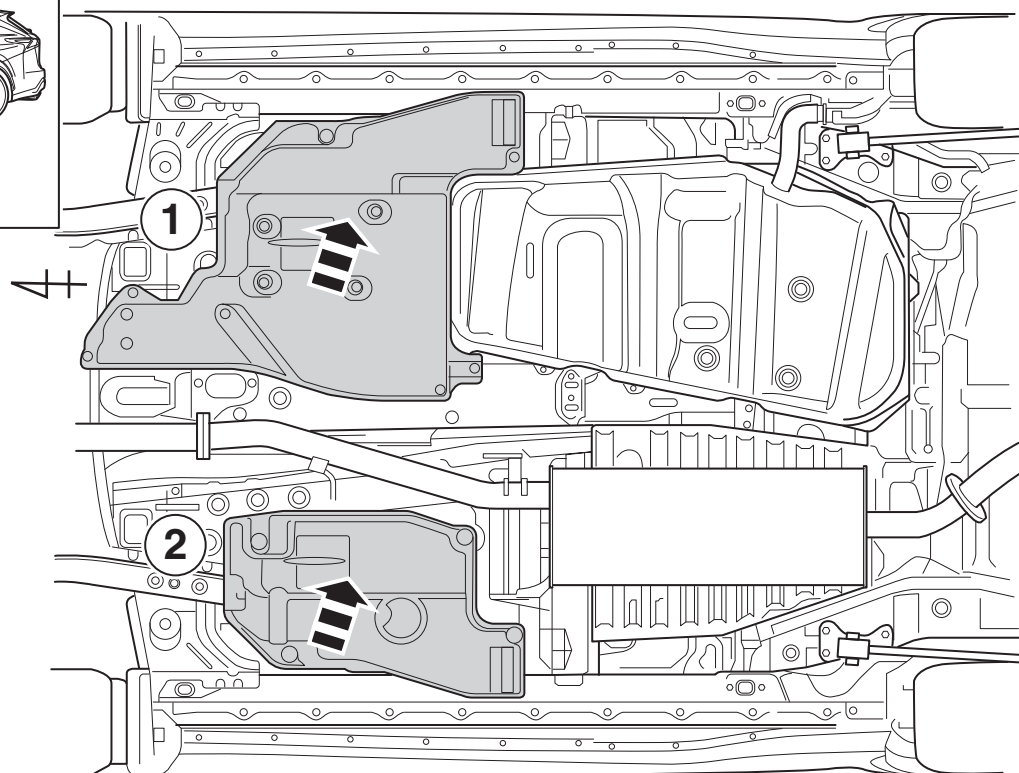
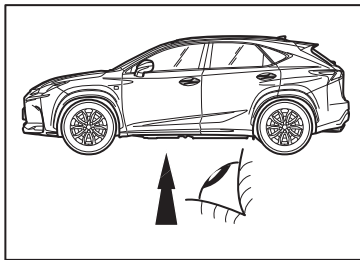


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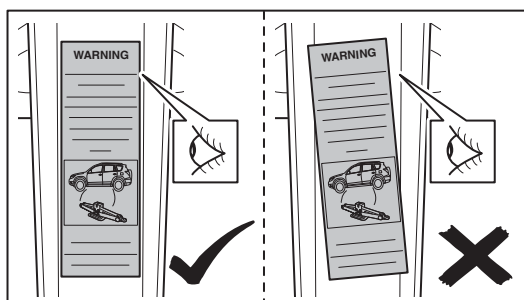
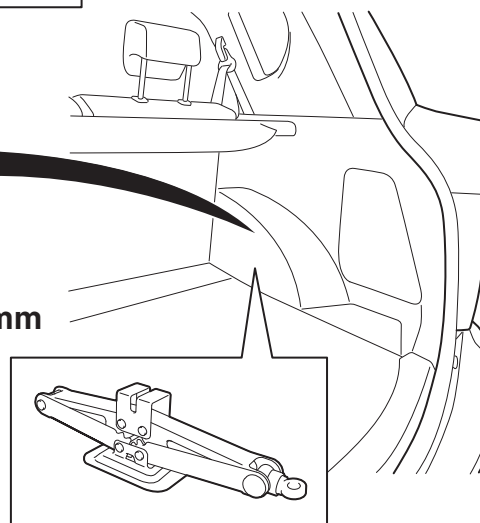
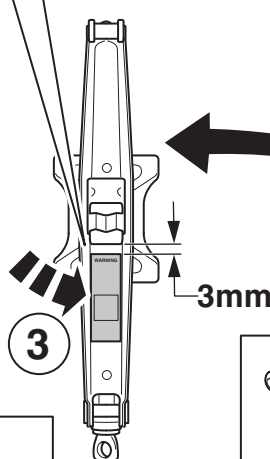
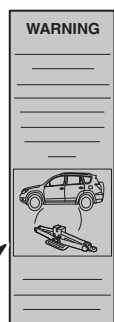
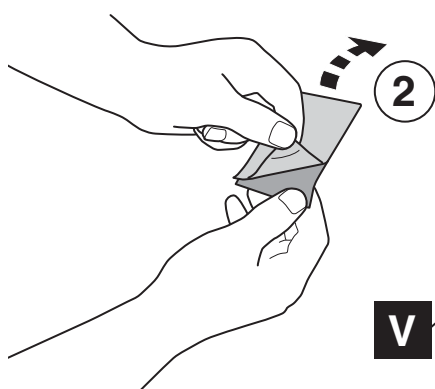
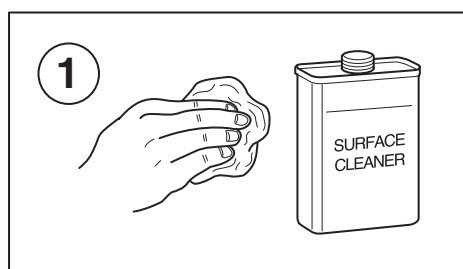
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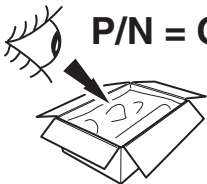
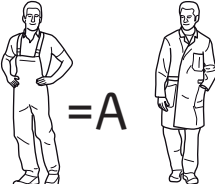
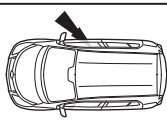
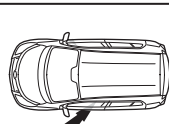
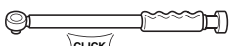
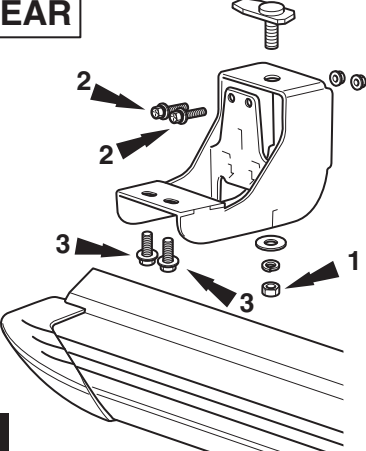
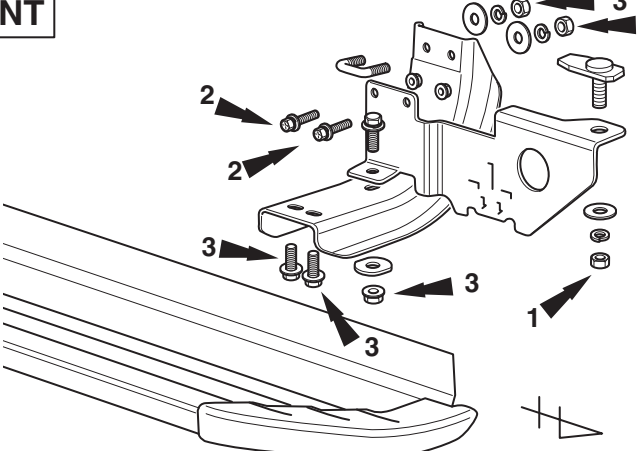
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Model / Year **LEXUS NX**
As from 2014/07

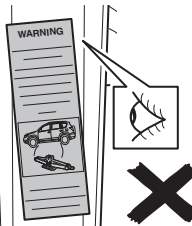
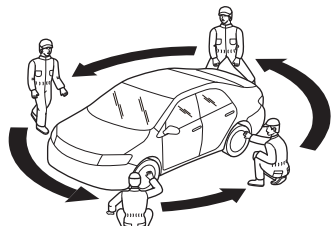
Side Steps

VIN n°

DURING INSTALLATION

1 		RHS 	LHS 																																
  Serial Number	<table border="1"> <thead> <tr> <th>1→2→3</th> <th></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>44Nm</td> </tr> <tr> <td>2</td> <td>9Nm</td> </tr> <tr> <td>3</td> <td>24Nm</td> </tr> </tbody> </table>	1→2→3		1	44Nm	2	9Nm	3	24Nm	<table border="1"> <thead> <tr> <th></th> <th>A</th> <th>B</th> </tr> </thead> <tbody> <tr> <td>2x</td> <td> </td> <td> </td> </tr> <tr> <td>4x</td> <td> </td> <td> </td> </tr> <tr> <td>7x</td> <td> </td> <td> </td> </tr> </tbody> </table>		A	B	2x			4x			7x			<table border="1"> <thead> <tr> <th></th> <th>A</th> <th>B</th> </tr> </thead> <tbody> <tr> <td>2x</td> <td> </td> <td> </td> </tr> <tr> <td>4x</td> <td> </td> <td> </td> </tr> <tr> <td>7x</td> <td> </td> <td> </td> </tr> </tbody> </table>		A	B	2x			4x			7x		
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AFTER INSTALLATION

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Installation Date:

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Technician Name & Signature:

Stamp: